

Date: Tuesday, 11/14/2006 10:13:27 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	ARM
Job Number	29449	Part Number	D35603
Estimate Number	12589	Drawing Number	D3560 REV A
P.O. Number	N/A	Project Number	N/A
This Issue	11/14/2006	S.O. No.	N/A
Prsht Rev.	NC	Drawing Revision	A
First Issue	N/A	Material	N/A
Previous Run	N/A	Due Date	11/25/2006
Written By		Qty:	5
Checked & Approved By	<u>ML 06/11/14</u>	Um:	Each
Comment	Est Rev:A New Issue 06-11-10 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6B0500X06000	6061-T6 Bar .50" x 6.0"
Comment: Qty.: 1.0080 f(s)/Unit Total : 5.0400 f(s) 6061-T6 Bar .50" x 6.0" Batch: M101919 M1 06/11/20		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D3560 Dwg Rev: A Prog Rev: A M1 06/11/21		
2-Deburr if necessary		
Note: .507" Dia & .196" Dia Holes are to be opened on manual mill after Waterjet		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
M1 06/11/21		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
Comment: CONVENTIONAL MILLING MACHINE 1-Open .196" Dia hole 2-C'Bore as per Dwg D3560. 3-Ream .507" as per Dwg D3560 ***Ensure to C'Bore on Correct side***		
J.F. 06/12/19		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 06/12/00
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Seq. #: Machine Or Operation:

Description :

5.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



J.F. 06/12/19 (5)

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

6.0 QC8 SECOND CHECK



Comment: SECOND CHECK

En 06/12/19 x5

7.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WIA

Loc 06/12/20 (5)

8.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Loc 06/12/20 (5)

Job Completion



Loc 11/21/20

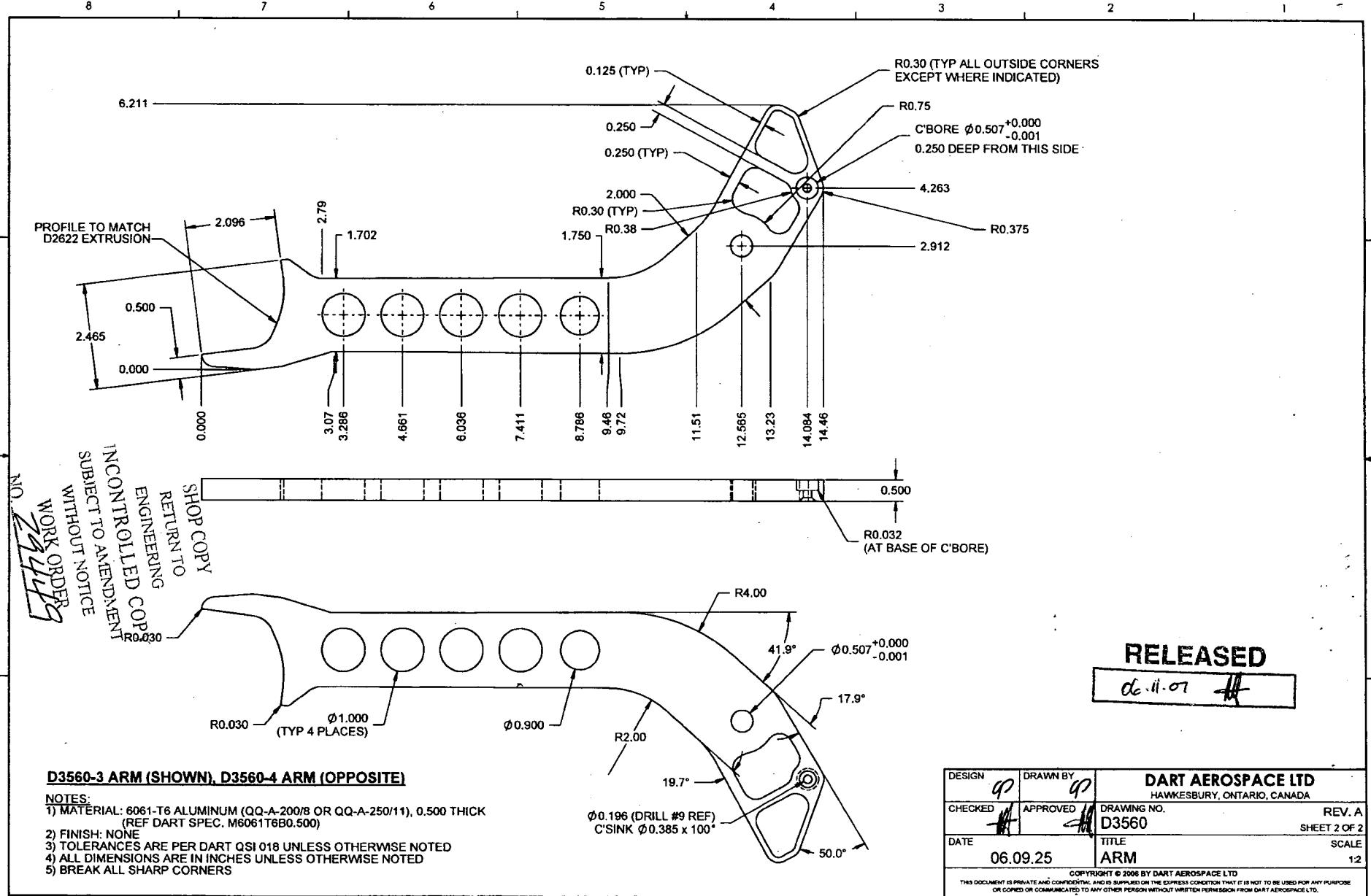
Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DART AEROSPACE LTD	Work Order:	29449
Description: ARM	Part Number:	D3560-3
Inspection Dwg: D3560 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article X Prototype

Measured by:	MM	Audited by:	S	Prototype Approval:	N/A
Date:	06/11/21	Date:	06/12/21	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	